



# Improved the performance of dye-sensitized solar cells by incorporating mesoporous silica (SBA-15) materials in scattering layer

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## ABSTRACT

The surface-modified SBA-15 molecular sieve materials (denoted as m-SBA-15), which are incorporated into the scattering layer, are prepared on the P90 TiO<sub>2</sub> electrode to enhance the solar-conversion efficiency of the dye-sensitized solar cell (DSSC). The performance of the DSSC is also found to be further improved when the addition small amounts of TiO<sub>2</sub> nanorod (Tnr) in the photoelectrodes. It is found that the composite P90-Tnr TiO<sub>2</sub> photoelectrode with an m-SBA-15 scattering layer shows the highest amount of N3 dye adsorption (approximately  $12.09 \times 10^{-8} \text{ mol cm}^{-2}$ ); and also exhibits higher diffuse reflectance in the wavelength of 400–800 nm. The optimal electrochemical performance of the DSSC comprised of the composite P90-Tnr TiO<sub>2</sub> photoelectrode with the conversion efficiency ( $\eta$ ) of approximately 6.94%, the short current density ( $J_{sc}$ ) of  $15.63 \text{ mA cm}^{-2}$ , an open-circuit ( $V_{oc}$ ) of 0.712 V, and a filler factor of 0.62 is obtained under illumination of  $100 \text{ mW cm}^{-2}$ . This study demonstrates that the addition small amounts of TiO<sub>2</sub> nanorods (Tnr) can enhance the electron transport properties and the incorporating large size SBA-15 silica into the scattering layer can greatly enhance the light absorption by the scattering effect while maintaining a higher dye adsorption.

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## 1. Introduction

Dye-sensitized solar cell (DSSC) has become one of the most promising third-generation solar cells since O'Regan and Gratzel [1,2] reported a relatively high solar-energy conversion efficient of approximately 10–11% for the DSSC. The DSSCs have the advantages of low cost, easy mass production, simple fabrication equipment, and relatively high-energy conversion efficiency. A dye-sensitized solar cell consists of the following three main components: a dye-absorbed nanocrystalline TiO<sub>2</sub> film [3–16] on a transparent conductive oxide (TCO) substrate, referred to as the anode; an I<sup>-</sup>/I<sub>3</sub><sup>-</sup> redox couple in an organic solvent; and a platinumized TCO substrate, the so-called the counter electrode (CE). The solar-energy conversion principle of the DSSC is based on the injection of electrons from the photo-excited state of a dye into the conduction band of TiO<sub>2</sub>. The oxidized dye was then reduced by the iodide ions (I<sup>-</sup>) in the electrolyte and the resulting tri-iodide ions (I<sub>3</sub><sup>-</sup>) were reduced to iodide ions at the Pt counter electrode (that is,  $\text{I}_3^- + 2\text{e}^- \rightarrow 3\text{I}^-$ ). The nanocrystalline TiO<sub>2</sub> shows a wide band gap of semiconductor material (that is, anatase 3.2 eV). Various TiO<sub>2</sub> morphologies have been proposed to fabricate the porous photoelectrodes, such as nanoparticles [3–6], nanotubes [7–10],

nanowires [11], and nanofibers [12]. The commercially available P25 TiO<sub>2</sub> nanoparticles, which are used to prepare the thick TiO<sub>2</sub> films [13–16], have attracted significant attention, due to their high purity, availability, and relatively low cost.

The Pt counter electrode is used as a cathode, which plays an important role for the I<sub>3</sub><sup>-</sup> reduction and electron transfer, where Pt serves as a catalyst [17–22]. The optimal performance of the counter electrode requires a low internal resistance and a low raw material cost. The highest performance material for the counter electrode is Pt, which exhibits an excellent electrochemical activity of the I<sub>3</sub><sup>-</sup> reduction with a film thickness of 2–10 nm [5]. To achieve the desired catalytic performance for the I<sub>3</sub><sup>-</sup> reduction, approximately 5–10 μg cm<sup>-2</sup> of Pt was used.

The photoelectrode, using TiO<sub>2</sub> nanoparticles treated with TiCl<sub>4</sub>, was prepared to reduce the dark current and enhance the conversion efficiency [23–26]. A number of authors [27–30] prepared the TiO<sub>2</sub> anode by a sol-gel method doping with metal ions [27,28] or metal oxides [29,30] to improve the power conversion efficiencies of the DSSCs. The electrochemical performance of the DSSCs was greatly enhanced by using large size TiO<sub>2</sub> nanoparticles in the range of 300–400 nm [31–33]. It is imperative to increase the light absorption by the scattering effect while maintaining a high surface area of the photoelectrodes for dye adsorption.

In this study, the porous TiO<sub>2</sub> photoelectrodes based on P90 TiO<sub>2</sub> nanoparticles (14 nm, 100 m<sup>2</sup> g<sup>-1</sup>, Degussa) on FTO/glass were prepared by a doctor-blade method. The as-prepared TiO<sub>2</sub> electrodes

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were subsequently calcined at 450 °C for 30 min. The neat P90 TiO<sub>2</sub> electrode, the composite P90 TiO<sub>2</sub> electrode with m-SBA-15 scattering layer, and the composite P90–Tnr (1.5 wt.%) TiO<sub>2</sub> electrode with m-SBA-15 scattering layer obtained with thicknesses of 15.8, 18.4, and 18.6 μm, respectively. The Pt counter electrode was prepared by a pulse-deposition method on the FTO/glass substrate. The electrochemical performances of DSSCs comprised of various types. The P90 TiO<sub>2</sub> electrodes were examined by a linear scanning method and electrochemical impedance spectroscopy (EIS). UV–Vis spectroscopy, BET, and micro-Raman spectroscopy were also used to examine the properties of surface-modified SBA-15 powders. The effect of the SBA-15 scattering layer on the photoanodes in DSSCs for the solar harvesting efficiency was examined and discussed.

## 2. Experimental

### 2.1. Preparation of SBA-15 powders, TiO<sub>2</sub> nanorods, and P90 TiO<sub>2</sub> electrodes

The mesoporous SBA-15 (silica) powders were prepared by using a triblock copolymer (EO<sub>20</sub>PO<sub>70</sub>EO<sub>20</sub> or Pluronic 123, Aldrich) and tetraethoxysilane (TEOS, Aldrich) as a silica source [34]. A 10 g of triblock copolymer was added to 300 mL of an aqueous solution of 2 M HCl and stirred at 50 °C for 2 h. Then, 20 g of TEOS was added gradually to the solution and the mixture was stirred at 50 °C for 2 h. The as-prepared gels were maintained at 110 °C for 24 h under static condition. The final products were filtered, washed with distilled water and dried at 25 °C for 24 h and then dried at 110 °C for another 24 h. The as-prepared samples were then calcined under N<sub>2</sub> atmosphere at 500 °C for 6 h. The as-prepared SBA-15 powders were further modified using titanium tetra-isopropoxide (TTIP, Aldrich). The appropriate amounts of SBA-15 powders were added to a 60 wt.% titanium isopropoxide solution under stirring condition for 30 min, and then washed by D.I. water and anhydrous alcohol several times. The modified SBA-15 powder is denoted as m-SBA-15 in this study. The m-SBA-15 powders were examined by SEM, BET, and micro-Raman spectroscopy. The TiO<sub>2</sub> nanorod (Tnr) powders were prepared by the hydrothermal process. The suitable amount of P90 TiO<sub>2</sub> powders dispersed in 10 M NaOH solution was transferred into a 600 mL Teflon-lined stainless steel autoclave, which was heated at 180 °C for 24 h. After the mixed solution cooled to room temperature, the precipitate powder was cleaned and dried at 60 °C for 10 h in a vacuum oven, followed by sintering process at 500–650 °C for 2 h under air atmosphere. The crystal structures of TiO<sub>2</sub> nano-rod samples were examined by using a Philips X'Pert X-ray diffractometer (XRD) with Cu Kα radiation of wavelength λ = 1.54056 Å for 2θ angles between 10° and 60°.

All of TiO<sub>2</sub> photoelectrodes were prepared by using lab-made TiO<sub>2</sub> paste on an F-doped tin oxide glass (FTO, 8 Ω sq.<sup>-1</sup>, Aldrich), which is a doctor-blade method. The composition of the P90 TiO<sub>2</sub> paste was 4.0 g polyethylene glycol (PEG, M.W. 20,000, Fluka), 0.30 g Triton X-100 (Aldrich), 1.20 g acetylacetone (99%, Fisher Scientific), and 40.0 g TiO<sub>2</sub> nanocrystalline powders (P90, Degussa) in 100 g D.I. water under continuous stirring condition for a minimum of 24 h. The as-coated TiO<sub>2</sub> photoelectrodes were sintered at 450 °C for 30 min. Various thicknesses of the P90 TiO<sub>2</sub> electrodes were obtained by a consecutive two-step process (that is, a coating step and a calcination step). Various thicknesses of the TiO<sub>2</sub> photoelectrodes were obtained, as follows: the P90 TiO<sub>2</sub> electrode of approximately 15.8 μm (denoted as the neat P90 TiO<sub>2</sub> electrode), the P90 TiO<sub>2</sub> electrode with a m-SBA-15 scattering layer of approximately 18.4 μm (denoted as the composite P90 TiO<sub>2</sub> electrode), and the 97.5 wt.% P90 TiO<sub>2</sub> nanoparticles + 2.5 wt.% TiO<sub>2</sub>

nanorods composite electrode with a m-SBA-15 scattering layer of ca. 18.6 μm (denoted as the composite P90–Tnr TiO<sub>2</sub> electrode). Table 1 shows the compositions of the TiO<sub>2</sub> photoelectrodes containing various types of materials, the preparation conditions, and the thickness of the electrode for comparison. These TiO<sub>2</sub> anodes were then immersed in a solution of the dye (RuL<sub>2</sub>(NCS)<sub>2</sub>·2H<sub>2</sub>O, L = 2,2'-bipyridyl-4,4'-dicarboxylic acid, Ruthenium 535, N3 dye, Solaronix) with a concentration of 3 × 10<sup>-4</sup> mol L<sup>-1</sup> in dry ethanol for 24 h. The TiO<sub>2</sub> photoelectrodes with N3 dye were rinsed with anhydrous ethanol and dried again. In order to examine the loading amount of N3 dye in TiO<sub>2</sub> photoelectrodes, the dye was desorbed from the N3 adsorbed TiO<sub>2</sub> photoelectrodes into a NaOH aqueous solution (water/ethanol in 1:1, v/v, 1 M). The dye loading measurement was conducted by a UV-Vis spectrophotometer (JASCO V-570 spectrometer). The area of the photoanode was 0.25 cm<sup>2</sup>.

### 2.2. Preparation of Pt counter electrodes

The Pt counter electrode was prepared from an aqueous solution containing 10 mM H<sub>2</sub>PtCl<sub>6</sub>, and 100 ppm PEG (M.W. 10,000) in a 0.50 M KCl solution; and a three-electrode cell, with the FTO/glass substrate, was used as the working electrode, the Pt wire was used as the counter electrode, and the SCE reference electrode was used. The FTO/glass conducting substrate with a dimension of 1 cm × 1 cm was cleaned by ethanol and D.I. water several times prior to the deposition. The galvanostatic pulse deposition of the Pt film on the FTO/glass was carried out at a constant current density of 5 mA cm<sup>-2</sup> for t<sub>on</sub> = 0.20 s, then zero current for t<sub>off</sub> = 0.80 s. The duty cycle was defined as D = t<sub>on</sub>/(t<sub>on</sub> + t<sub>off</sub>). The duty cycle (D) was maintained at 0.2. The total deposition charge was 300 mC; the thickness of the pulse-plated Pt films was controlled at approximately 5 nm.

### 2.3. Characterization of the TiO<sub>2</sub> photoelectrodes

The P90 TiO<sub>2</sub> photoelectrodes without and with the m-SBA-15 scattering layer were characterized by a scanning electron microscope (SEM, a Hitachi S-2600H, Japan) to examine their surface morphology and the coating thickness of the porous TiO<sub>2</sub> films. The absorbance and diffuse reflectance of the P90 TiO<sub>2</sub> photoelectrodes were measured by using a UV-Vis spectrophotometer (Jasco 470).

### 2.4. DSSC assembly and measurements

The DSSCs with an active area of 0.25 cm<sup>2</sup> were assembled by using the N3 sensitizing P90 TiO<sub>2</sub> photoelectrodes and the Pt counter electrodes. All cells were sealed by using a thickness of 30 μm Surlyn (Du Pont). The Surlyn polymer film acted as a spacer and the cell gap was fixed at approximately 30 μm. The two holes were made on the counter electrode and the cell was heated at 100 °C for 10 s on a hot plate until the Surlyn film had completely melted. The electrolyte was then injected into the spacer between the electrodes through these two holes. Finally, these two holes were completely resealed by the Surlyn film and glass. The electrolyte was composed of 6 M dimethylpropylimidazolium iodide (DMPIL), 0.1 M lithium iodide (LiI), 0.05 M iodine (I<sub>2</sub>), and 0.50 M 4-tert-butylpyridine (TBP) in CH<sub>3</sub>CN. All electrochemical measurements for DSSCs were carried out in a two-electrode system. The photovoltaic characteristics of DSSCs were measured by using a Solar Simulator (300W Oriel), under 1.5 AM (100 mW cm<sup>-2</sup>) irradiation. The I–V and AC spectra of DSSCs based on the P90 TiO<sub>2</sub> anodes, with and without the scattering layer, were measured by an Autolab PGSTAT-30 electrochemical system with GPES 4.8 package software (Eco Chemie, The Netherlands) at room temperature. The detailed construction and measurement of the DSSC have been published [3–6].

**Table 1**  
The compositions of the TiO<sub>2</sub> photoelectrodes containing with various types materials.

Samples	Types			Processing condition	Thickness
	Materials and compositions				
	First layer (as porous layer)	Second layer (as porous layer)	Third layer (as scattering layer)		
Neat P90 TiO <sub>2</sub> electrode	P90	P90	–	Sintered at 450 °C, 30 min, two times	15.8 μm
Composite P90 TiO <sub>2</sub> electrode	P90	P90	m-SBA-15:P90 = 1:1	Sintered at 450 °C, 30 min, three times	18.4 μm
Composite P90–Tnr TiO <sub>2</sub> electrode	P90:Tnr = 0.975:0.025 <sup>a</sup>	P90:Tnr = 0.975:0.025	m-SBA-15:P90 = 1:1 <sup>a</sup>	Sintered at 450 °C, 30 min, three times	18.6 μm

<sup>a</sup> All in weight ratio.

### 3. Results and discussion

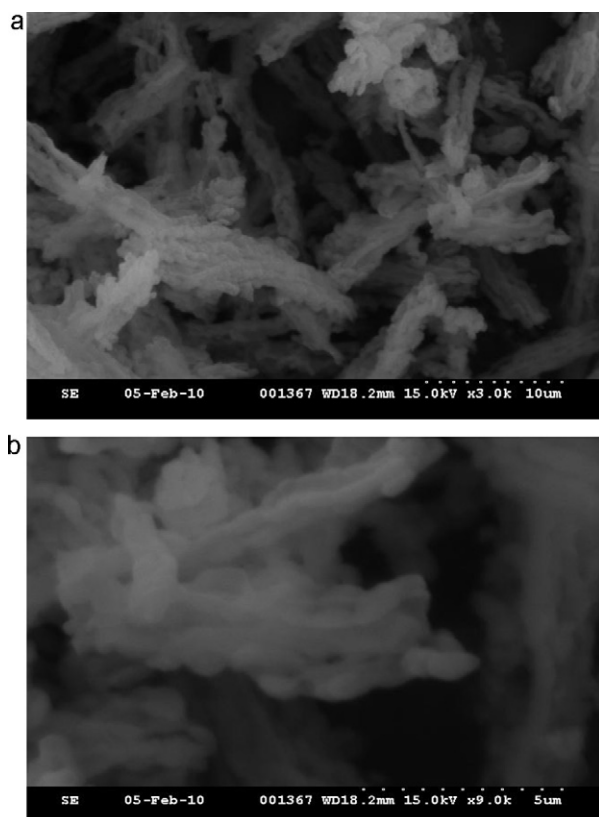
#### 3.1. Morphology analysis

Fig. 1(a) and (b) shows the SEM photographs of the as-prepared SBA-15 and m-SBA-15 powders, respectively, in which the surface was deposited with TiO<sub>2</sub> nanoparticles. It was found that those SBA-15 powders or aggregates reveal a long tube shape. The length of the SBA-15 aggregates was approximately 1–10 μm. The SBA-15 powder is a mesoporous material with a high specific surface area, large dimension open channels (5–50 nm), and excellent thermal and chemical stability [34]. As seen in Fig. 1(b), the surface morphology of m-SBA-15 powders was not altered; and the HR-TEM result shows the SBA-15 powder with a hexagonal structure (result not shown here).

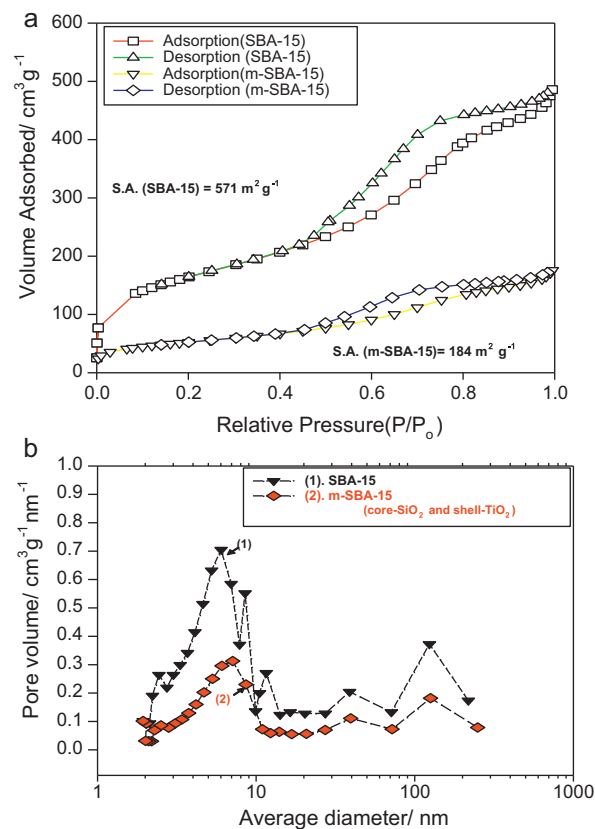
The N<sub>2</sub> adsorption–desorption isotherm (or BET isotherm) at 77K for the as-prepared SBA-15 and the m-SBA-15 powders is shown in Fig. 2(a). The N<sub>2</sub> adsorption isotherm of the SBA-15

materials is a typical reversible type IV adsorption isotherm, which has a characteristic of a mesoporous material. The BET results also indicated that the specific surface area (S.A.) of SBA-15 and m-SBA-15 powders was 571 m<sup>2</sup> g<sup>-1</sup> and 184 m<sup>2</sup> g<sup>-1</sup>, respectively. The pore size distribution was in the range of 2–200 nm and centered at approximately 8 nm, as shown in Fig. 2(b). As expected, the surface area of the m-SBA-15 materials markedly decreased; which may be due to the TiO<sub>2</sub> nanoparticles coated on the top surface of SBA-15 powders. Those TiO<sub>2</sub> nanoparticles may block some surface area of SBA-15 powders. The TiO<sub>2</sub> nanoparticles anchored on SBA-15 powders can facilitate N3 dye adsorption and significantly enhance the light scattering and the electron charge transport rate [30].

Fig. 3 shows the micro-Raman spectra of m-SBA-15 powders and commercial P90 TiO<sub>2</sub> nanoparticles (Degussa). Generally, the composition of commercially available P90 powders is approximately 90 wt.% anatase (major) phase and 10 wt.% rutile (minor) phase. It



**Fig. 1.** SEM images for: (a) as-prepared SBA-15 powders; (b) m-SBA-15 powders.



**Fig. 2.** (a) Nitrogen adsorption isotherm pattern; (b) the pore size distribution of the as-prepared and modified SBA-15 powders.

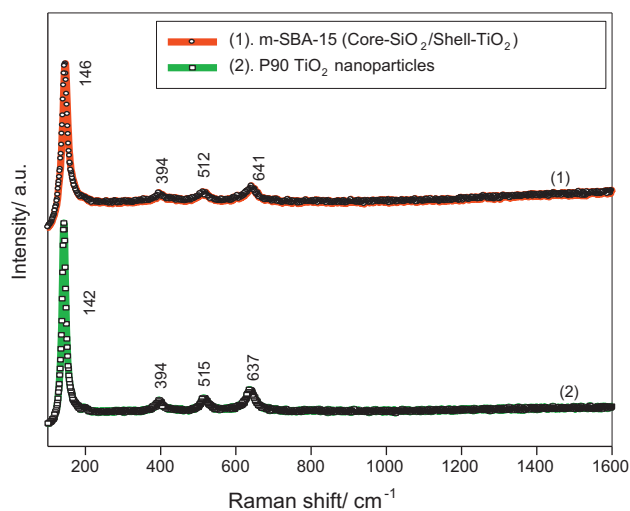


Fig. 3. Micro-Raman spectra of m-SBA-15 powders and P90 TiO<sub>2</sub> nanoparticles.

was found that there are four major peaks for TiO<sub>2</sub> samples, and that these scattering bands were located at 142–146, 394–395, 512–515, and 635–641 cm<sup>-1</sup>, corresponding to the characteristic peaks of anatase TiO<sub>2</sub>. The 144 and 395 cm<sup>-1</sup> bands are due to O–Ti–O bond bending; the 512 and 635 cm<sup>-1</sup> bands are due to Ti–O bond stretching. The micro-Raman spectrum of the m-SBA-15 powders is the same as pure anatase TiO<sub>2</sub> powders, indicating that anatase TiO<sub>2</sub> nanoparticles are anchored on the top surface of the m-SBA-15 powders.

Fig. 4 shows the XRD patterns of the as-prepared and sintered TiO<sub>2</sub> nanorod (Tnr) samples (at temperatures of 500–650 °C) and P90 TiO<sub>2</sub> powders for comparison. It is observed that the degree of crystallinity of TiO<sub>2</sub> nanorod powders increases when the sintering temperature is higher than 600 °C. Importantly, the XRD results also indicate that P90 TiO<sub>2</sub> powders show the major anatase and minor rutile phases. In contrast, our as-prepared TiO<sub>2</sub> nanorod samples

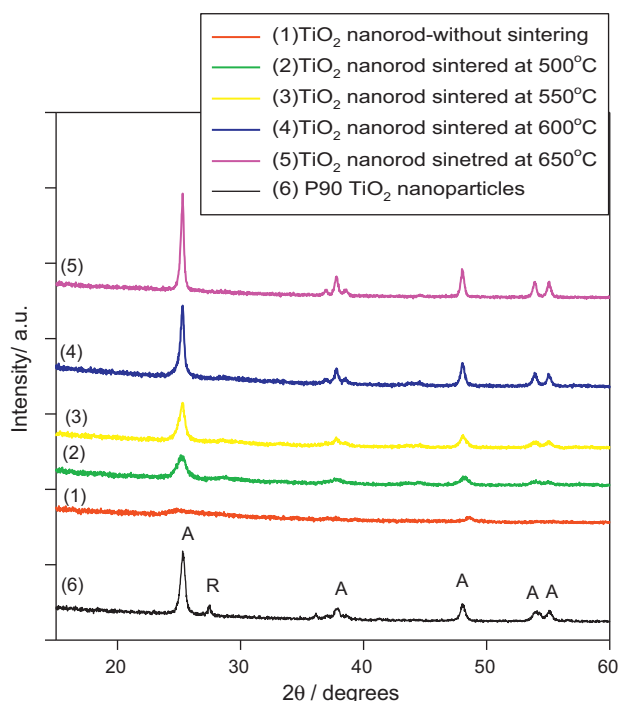


Fig. 4. XRD patterns of TiO<sub>2</sub> nanorods (Tnr) sintered at different temperatures.

show a pure anatase phase. Therefore, all TiO<sub>2</sub> nanorod samples used in the composite P90–Tnr electrode were sintered at 600 °C.

Fig. 5(a)–(d) shows the top- and cross-section views of SEM photographs for the composite P90 TiO<sub>2</sub> electrode comprised of the m-SBA-15 scattering layer. As seen in Fig. 5(a)–(d), the composite P90 TiO<sub>2</sub> electrode shows a uniform and homogenous surface; however, there are still a number of micro-crevices present, which is due to the fast evaporation of the deionized water from the top surface of the coated TiO<sub>2</sub> electrode. However, the size of micro-cracks was significantly reduced when the scattering layer was applied. The composition of the porous layer or underlayer for the composite P90–Tnr TiO<sub>2</sub> electrode was 97.5 wt.% for P90 TiO<sub>2</sub> powders and 1.5 wt.% for TiO<sub>2</sub> nanorod powders. It was found that when the TiO<sub>2</sub> nanorods were added into the photoelectrodes, the electron transport rate can be improved. By contrast, the composition of the scattering layer was 50 wt.% for P90 and 50 wt.% for m-SBA-15 powders. The dispersing ability and uniformity of the scattering layer paste were significantly improved when the scattering paste contained P90 nanoparticles. It was discovered that the scattering layer paste that only contained m-SBA-15 was difficult to disperse and peel off. The thickness of the composite P90 TiO<sub>2</sub> electrode was approximately 18.6 μm; and was estimated from the cross-section view of the SEM photograph, as shown in Fig. 5(d).

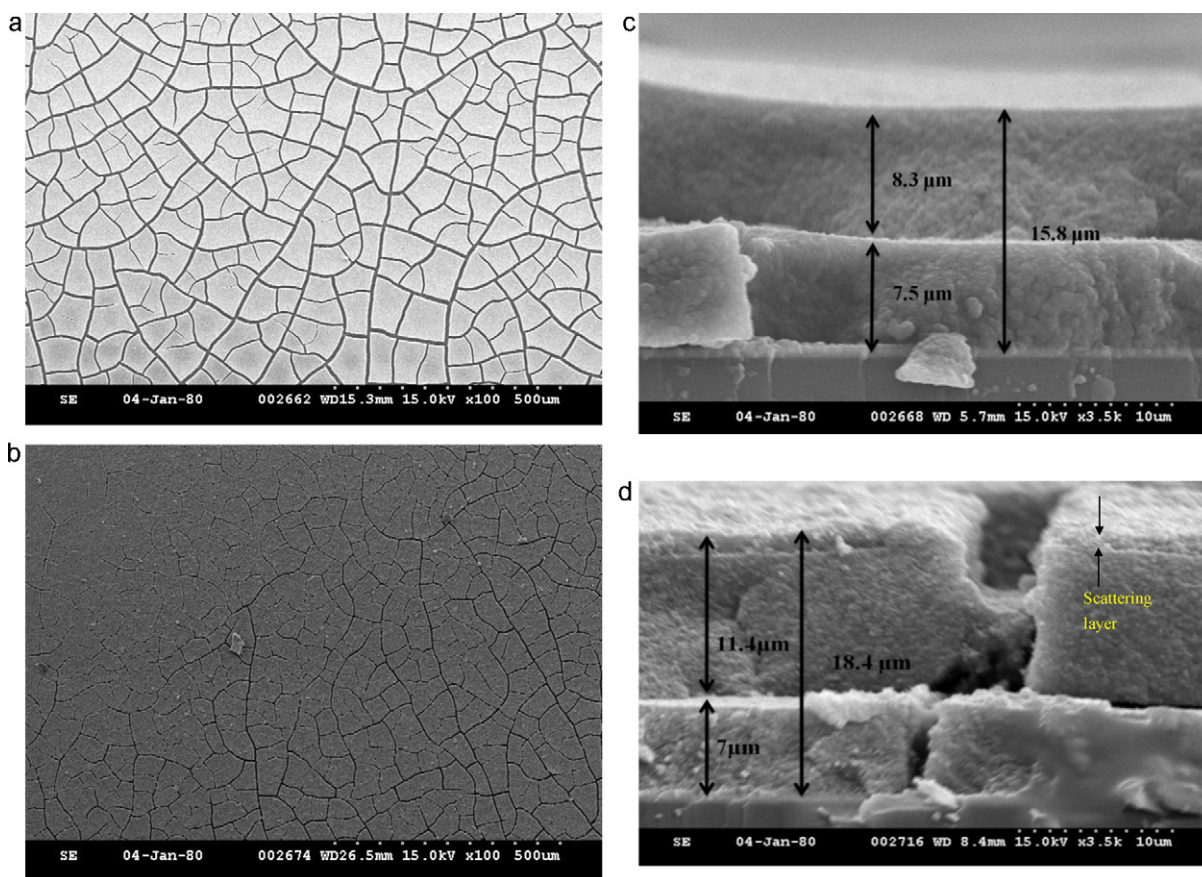
### 3.2. Optical property analysis of the TiO<sub>2</sub> photoelectrodes

Fig. 6(a) and (b) displays the UV–Vis absorbance of the neat P90 TiO<sub>2</sub> electrode, the composite P90 TiO<sub>2</sub> electrode with a m-SBA-15 scattering layer, and the composite P90–Tnr TiO<sub>2</sub> electrode with a m-SBA-15 scattering layer without and with N3 dye, respectively. The absorbance intensity of the composite P90 or P90–Tnr TiO<sub>2</sub> electrode was significantly increased when the m-SBA-15 scattering layer was used on the photoelectrodes. However, the absorbance intensity of both the composite P90 TiO<sub>2</sub> electrode and the composite P90–Tnr TiO<sub>2</sub> electrode is comparable. This is due to the same chemical composition for both photoelectrodes; and both contain the m-SBA-15 scattering layer.

Fig. 6(c) and (d) shows the UV–Vis reflectance spectra for the neat P90 TiO<sub>2</sub> electrode, the composite P90 TiO<sub>2</sub> electrode with an m-SBA-15 scattering layer, and the composite P90–Tnr TiO<sub>2</sub> electrode with an m-SBA-15 scattering layer without and with N3 dye, respectively. As seen in Fig. 6(c), the reflectance value of the neat P90 electrode (without a scattering layer) is lower than those of the composite P90 and P90–Tnr TiO<sub>2</sub> electrodes, and is due to the light scattering effect by the large size SBA-15 powders. The neat P90 TiO<sub>2</sub> electrode without N3 dye shows diffuse reflectance of 14–20% in the wavelength of 600–800 nm. However, the composite P90 TiO<sub>2</sub> electrode without N3 dye shows the highest diffuse reflectance of 25–34% in the wavelength of 600–800 nm. The reflectance value of the composite P90–Tnr TiO<sub>2</sub> electrode is only slightly lower than that of the composite P90 TiO<sub>2</sub> electrode. By contrast, the diffuse reflectance value of composite P90 or P90–Tnr TiO<sub>2</sub> electrode is significantly higher; and is due to the addition of the scattering layer in the photoelectrode. The excellent light reflectance properties for the composite P90 TiO<sub>2</sub> electrode with mesoporous structure m-SBA-15 materials were demonstrated.

The amounts of N3 dye absorbed in the TiO<sub>2</sub> photoelectrodes markedly affect the electrochemical performance of the DSSCs. As a result, it was found that the amounts of N3 dye absorbed in neat P90 TiO<sub>2</sub> electrode, the composite P90 TiO<sub>2</sub> electrode, and the composite P90–Tnr TiO<sub>2</sub> electrode are  $6.92 \times 10^{-8}$ ,  $8.98 \times 10^{-8}$ , and  $12.09 \times 10^{-8}$  mol cm<sup>-2</sup>, respectively. It was found that the composite P90–Tnr TiO<sub>2</sub> photoelectrode with a m-SBA-15 scattering layer showed the highest amount of N3 dye adsorption, i.e.,  $12.09 \times 10^{-8}$  mol cm<sup>-2</sup>. It was demonstrated clearly that the large size particles of m-SBA-15 materials used on the scattering layer





**Fig. 5.** SEM images of TiO<sub>2</sub> electrodes: (a and b) top views of the neat P90 and the composite P90 TiO<sub>2</sub> electrodes; (c and d) cross-section views of the neat P90 film and the composite P90 TiO<sub>2</sub> electrodes.

did not decrease the amount of N3 dye absorption in the photoelectrodes.

### 3.3. The photocurrent–voltage (*I*–*V*) property measurements

The photocurrent–voltage (*I*–*V*) characteristics of DSSCs comprised of varied types of the P90 TiO<sub>2</sub> electrodes and measured under AM 1.5, 100 mW cm<sup>−2</sup> illuminations, and are shown in Fig. 7. The photovoltaic parameters of the cells can be obtained from the analysis of the *I*–*V* curves, including: (1) the open circuit voltage, *V*<sub>oc</sub>; (2) the short circuit photocurrent density, *J*<sub>sc</sub>; (3) the fill factor, FF; and (4) the cell's overall energy conversion efficiency of the cell,  $\eta$ . The cell's fill factor (FF) can be estimated by Eq. (1):

$$FF = \frac{V_{\max} J_{\max}}{V_{oc} J_{sc}} \quad (1)$$

where *V*<sub>max</sub> and *J*<sub>max</sub> are the voltage and the current density, respectively, for the maximum power output. Taking into account the FF parameter, the energy conversion efficiency can be estimated from Eq. (2), as follows:

$$\eta (\%) = \frac{V_{oc} J_{sc} FF}{P_{in}} \times 100 \quad (2)$$

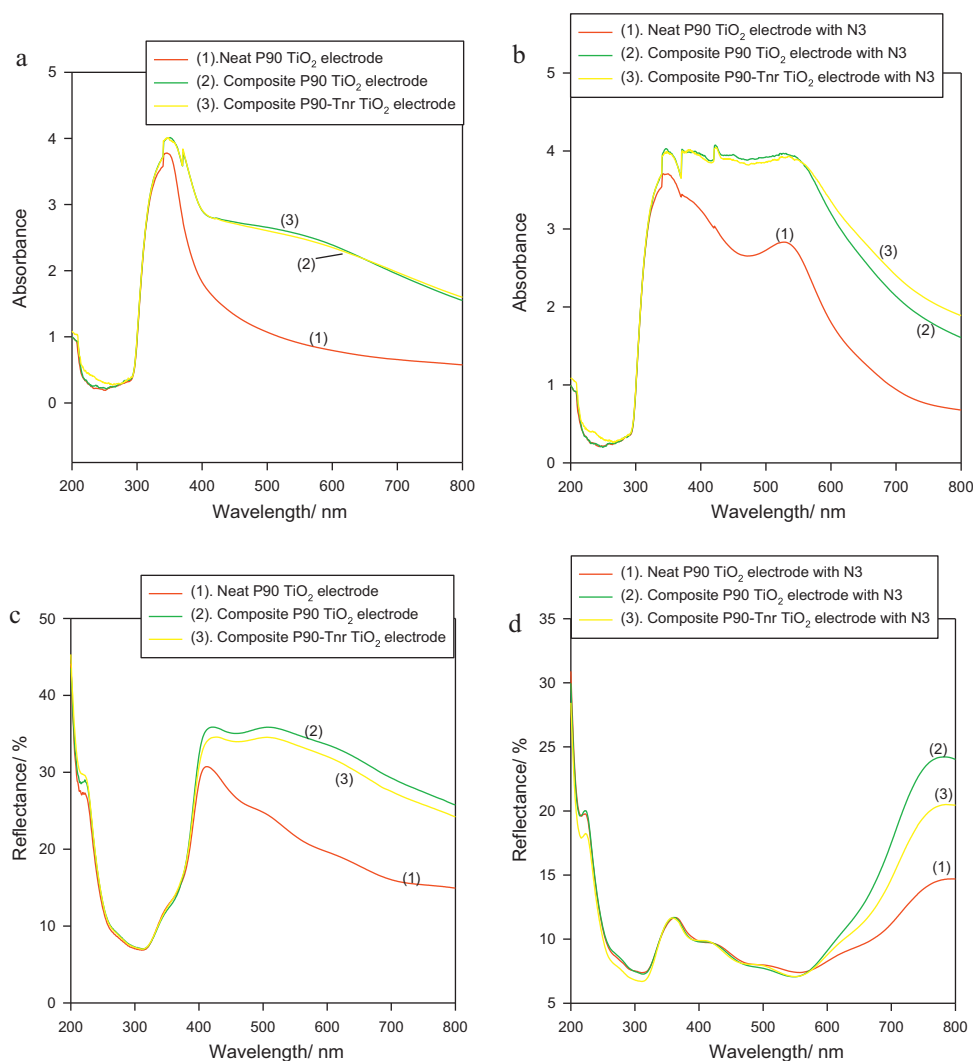
The detailed results of the photovoltaic parameters of DSSCs are listed in Table 2. As a result, when the varied types of the P90 TiO<sub>2</sub> electrodes, including the neat P90 electrode, the composite P90 TiO<sub>2</sub> electrode, and the composite P90–Tnr TiO<sub>2</sub> electrode, were used on the DSSC, the values of *V*<sub>oc</sub> were 0.671, 0.709, and 0.712 V, respectively. In addition, the *J*<sub>sc</sub> was significantly increased, from 11.13 to 15.63 mA cm<sup>−2</sup>. The FF remained stable at a range of 0.62–0.68. The FF mainly relates to the series resistance or the

ohmic loss of the cell [31–33]. The energy conversion efficiency ( $\eta$ ) was enhanced when the thicknesses of the TiO<sub>2</sub> photoelectrode were increased.

In particular, the DSSC with the composite P90–Tnr TiO<sub>2</sub> electrode, consisting of a porous Tnr TiO<sub>2</sub> underlayer and an m-SBA-15 scattering overlayer, shows the conversion efficiency of 6.94%. It was found that the amounts of adsorbed N3 dye of the composite P90 TiO<sub>2</sub> electrode were approximately  $(6.92\text{--}8.98) \times 10^{-8}$  mol cm<sup>−2</sup>. The higher thickness of the composite P90–Tnr TiO<sub>2</sub> electrode results in higher amounts of adsorbed dye.

### 3.4. EIS characterizations

The AC impedance spectroscopy is a powerful tool to examine the influence of various resistive elements on the DSSC. Fig. 8 shows the Nyquist plot of the DSSC comprised of the P90 TiO<sub>2</sub> electrodes with and without the m-SBA-15 scattering layer under 100 mW cm<sup>−2</sup> illuminations with an open-circuit voltage. The typical Nyquist plot contains three semicircles, which are assigned in the order of decreasing frequency to the electrochemical reaction at the Pt counter electrode (*R*<sub>ct1</sub>), the charge transfer at the TiO<sub>2</sub>/dye/electrolyte (*R*<sub>ct2</sub>) and the Warburg diffusion process of I<sup>−</sup>/I<sub>3</sub><sup>−</sup> ions (*Z*<sub>w</sub>) [30–33]. All of the AC impedance parameters, such as *R*<sub>b</sub>, *R*<sub>ct1</sub>, *R*<sub>ct2</sub> and  $\tau_e$ , are listed in Table 3. The values of series resistances (*R*<sub>s</sub>) are 17.31 and 15.32  $\Omega$  for DSSCs based on the neat P90 TiO<sub>2</sub> electrodes without the scattering layer and the composite P90 TiO<sub>2</sub> electrode with the scattering layer, respectively. On the other hand, the *R*<sub>ct1</sub> values for the charge transfer resistance at the Pt counter electrode were at a range of 2.07–3.75  $\Omega$ , and showed



**Fig. 6.** The absorbance spectra for the TiO<sub>2</sub> photoanodes: (a and b) without and with N3 dye, respectively; the reflectance spectra for the TiO<sub>2</sub> photoanodes: (c and d) without and with N3 dye, respectively.

**Table 2**

The photovoltaic parameters of the DSSCs with various types P90 TiO<sub>2</sub> photoelectrodes.

Anodes	Parameters					
	$V_{oc}$ (V)	$J_{sc}$ (mA cm <sup>-2</sup> )	$V_{max}$ (V)	$J_{max}$ (mA cm <sup>-2</sup> )	FF	$\eta$ (%)
Neat P90 TiO <sub>2</sub> electrode	0.671	11.13	0.487	10.38	0.68	5.05
Composite P90 TiO <sub>2</sub> electrode	0.709	12.94	0.523	11.85	0.62	6.20
Composite P90-Tnr TiO <sub>2</sub> electrode	0.712	15.63	0.487	14.25	0.62	6.94

minimal variations. The  $R_{ct2}$  value was varied at 14.35–18.90  $\Omega$ . Furthermore, it was found that the electron lifetime ( $\tau_e$ ) value was increased from 9.37 to 17.85 ms when the scattering layer was used on the TiO<sub>2</sub> photoelectrode. It is well-known that one dimensional titania nanorods (Tnr TiO<sub>2</sub>) can provide a direct electrical pathway

**Table 3**

AC impedance analysis results of the DSSCs with various types of the photoelectrodes.

Anodes	Parameters			
	$R_b$ ( $\Omega$ )	$R_{ct1}$ ( $\Omega$ )	$R_{ct2}$ ( $\Omega$ )	$\tau_e$ (ms)
Neat P90 TiO <sub>2</sub> electrode	17.31	2.07	18.90	9.37
Composite P90 TiO <sub>2</sub> electrode	15.32	2.56	15.07	15.33
Composite P90-Tnr TiO <sub>2</sub> electrode	13.73	3.75	14.35	17.85

for photogenerated electron to increase the electron transport rate [30–33]. The DSSC composed of the composite P90-Tnr TiO<sub>2</sub> electrode with the m-SBA-15 + P90 (1:1) scattering layer exhibits the longest electron life time of 17.85 ms. In general, the higher the electron lifetime, the more efficient is the performance of the DSSCs [32].

The DSSC which is comprised of the composite P90 TiO<sub>2</sub> electrode with the mesoporous scattering layer (approximately 3  $\mu$ m) can achieve the higher energy efficiency (6.29%), as compared with the neat P90 TiO<sub>2</sub> photoelectrode without a scattering layer (5.05%). It is observed that the TiO<sub>2</sub> photoelectrode, which is comprised of the non-porous scattering layer, tends to decrease the amount of dye adsorption on the TiO<sub>2</sub> photoelectrodes; and will result in the lower  $J_{sc}$  and  $\eta$  values. When the TiO<sub>2</sub> photoelectrode comprised of the mesoporous SBA-15 scattering layer tends to increase the

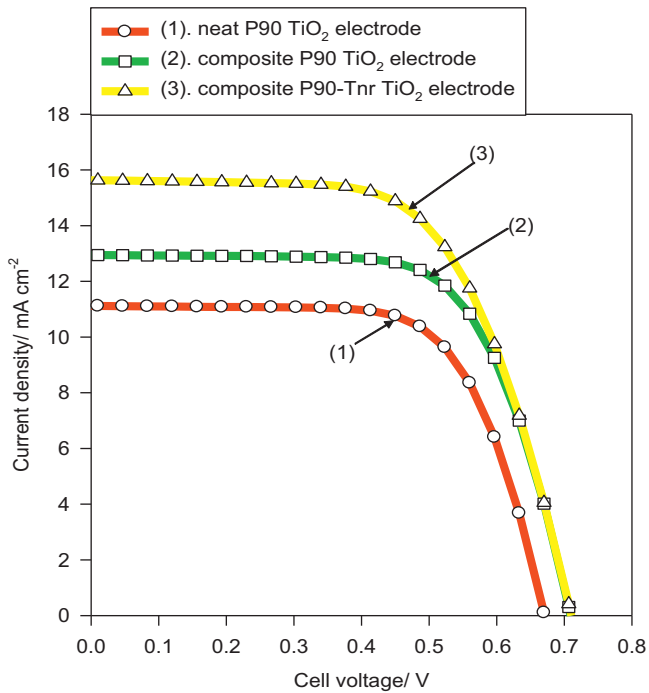


Fig. 7. The  $I$ - $V$  curves of the DSSCs with varied types of P90  $\text{TiO}_2$  photoelectrodes.

amount of dye adsorption, the photo-light conversion efficiency can be significantly improved. It is necessary to increase the light absorption by a scattering layer while maintaining a higher internal surface area of the photoanodes for efficient dye adsorption. The m-SBA-15 powders with a specific area of  $184 \text{ m}^2 \text{ g}^{-1}$  and the aggregate size of  $1\text{--}10 \mu\text{m}$  [34] play a vital role in improving the light harvest efficiency and cell performance.

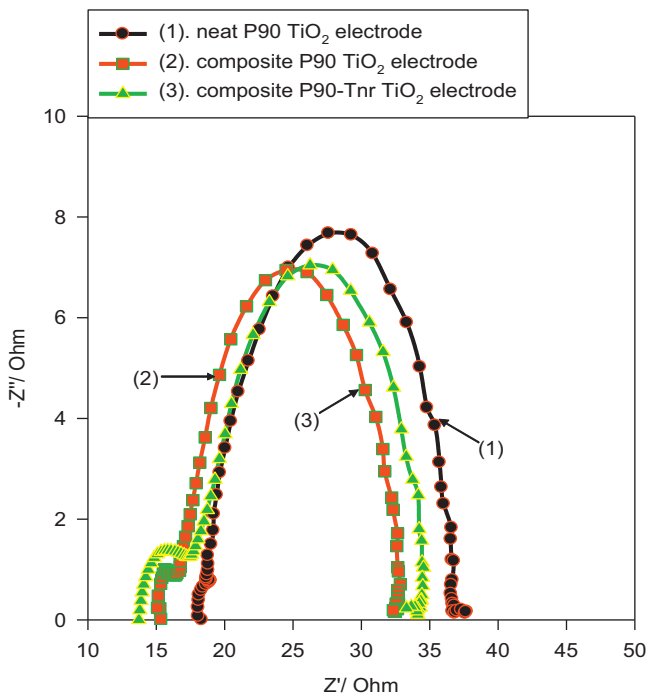


Fig. 8. The AC impedance spectra of the DSSCs with varied types of P90  $\text{TiO}_2$  photoelectrodes.

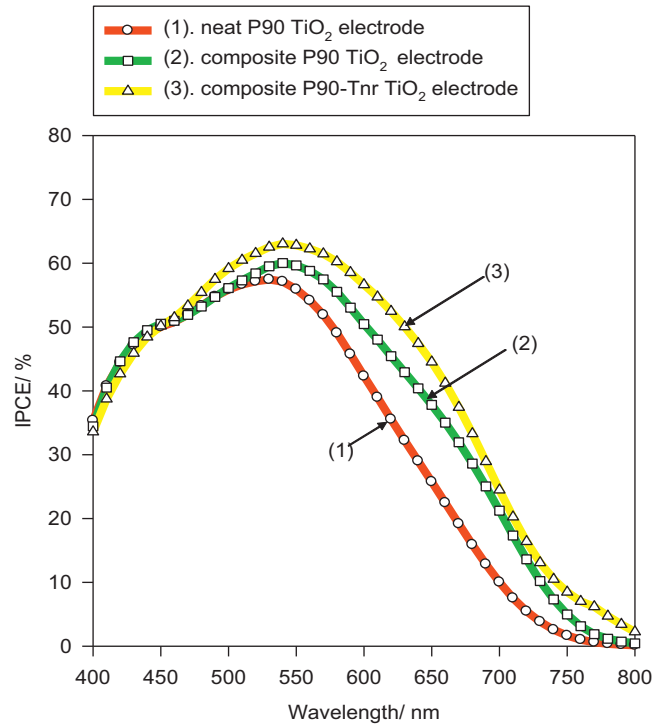


Fig. 9. The IPCE curves of the DSSCs with varied types of P90  $\text{TiO}_2$  electrodes.

### 3.5. IPCE analysis

Fig. 9 shows the incident photon to current efficiency (IPCE) results for the DSSCs comprised of the P90  $\text{TiO}_2$  electrodes with and without the m-SBA-15 scattering layer, and the composite P90-Tnr  $\text{TiO}_2$  electrode. The maximum IPCE values of DSSCs occurred at approximately 540 nm, corresponding to the N3 dye adsorption peak. A noticeable difference on the three types of the samples was observed. The DSSC comprised of the m-SBA-15 scattering layer exhibit a higher IPCE value; which is due to the scattering layer effect on the electrode.

Accordingly, the DSSC with the composite P90-Tnr  $\text{TiO}_2$  electrode (with the scattering SBA-15 layer) shows significantly higher IPCE value in the wavelength of 600–800 nm. The DSSC with a higher IPCE value also exhibited superior to electrochemical performance; and has been demonstrated as an ideal candidate for a future DSSC application.

## 4. Conclusions

The neat  $\text{TiO}_2$  electrode and the composite P90  $\text{TiO}_2$  or P90-Tnr  $\text{TiO}_2$  electrode comprised of the m-SBA-15 scattering layer were obtained by a doctor-blade method in this study for the first time. All of the P90  $\text{TiO}_2$  electrodes were subsequently carried out by a calcinating step at  $450^\circ\text{C}$ . The dye-sensitized solar cells (DSSCs) were assembled with the P90  $\text{TiO}_2$  electrodes and the pulse-plated Pt counter electrodes. The DSSC which comprised of the composite P90-Tnr  $\text{TiO}_2$  electrode with a m-SBA-15 scattering layer achieved the highest conversion efficiency of approximately 6.94% with  $J_{\text{sc}}$  of  $15.63 \text{ mA cm}^{-2}$ , with an open-circuit ( $V_{\text{oc}}$ ) of 0.712 V and a filler factor of 0.62 under illumination of  $100 \text{ mW cm}^{-2}$ . The results indicated that the dye-sensitized solar cells (DSSCs) with those composite P90-Tnr  $\text{TiO}_2$  electrodes displayed excellent energy efficiency and electrochemical performance. The composite P90-Tnr  $\text{TiO}_2$  photoelectrode has been demonstrated as an ideal candidate for future DSSC applications.

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